Seal
Pressure Template

For
Jumbo 160 & 160 M
Commercial 210 & 210M
Masterpiece 500T
Press Models

DIRECTIONS

STEP 1. Prepare Template
a. This template is ready for immediate use on Masterpiece Model 500T. See cutting lines at bottom and shorten as required for other presses.

STEP 2. Determine if adjustment is necessary
b. Put press handle in closed (but not locked) position. (See Dwg. A)
c. Stand the Pressure Template next to side of press so bottom edge of template is level with table surface. Line up Crossbeam Pin and Pivot Pin with proper hole in Template. (See Dwg. A)
d. Adjustment is necessary if bottom edge of Handle Arm is below the Seat Range in Template.

STEP 3. Pressure adjustment

Adjustment is made by turning the Adjusting Bolt clockwise.

DIRECTION

PRESSURE ADJUSTMENT FOR MATERIALS UP TO 1" THICK

STEP 1. Prepare Template—same as shown above.

STEP 2. Determine if adjustment is necessary

a. Place the thick work on the sponge pad or in your unheated press after removing all other boards, masonite, etc.

STEP 3. Pressure adjustment—same as shown above.

NOTE: The bottom edge of the Handle Arm should never be adjusted beyond point "M" (Maximum) in the Pressure Range.

On Masterpiece and Commercial press models, repeat the adjustment on opposite side of press using this Template.

i. Lock the press closed and tighten large Locking Nuts (one on Jumbo) by hand, finger tight. (By opening and closing the press one or two times, all of the back-up assembly will "set" themselves automatically. Repositioning of this Pressure Template will show that the Handle Arm has positioned itself properly in the Seat Range.)

ii. The adjustment is now complete and the press is ready for regular operation. For thicker work, (6" to 1"), the following adjustments should be made:

PRESSURE ADJUSTMENT FOR MATERIALS UP TO 1" THICK

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Cut here for Jumbo 160 & 160M & Commercial 210 & 210M