When fitting the brackets to the wall determine the Clearance Height required. From the table below calculate the height to the top of the upper bracket.

<table>
<thead>
<tr>
<th>Machine Size</th>
<th>Height to the top of the upper bracket</th>
</tr>
</thead>
<tbody>
<tr>
<td>ULTIMAT 1000</td>
<td>Clearance Height + 110 cm.</td>
</tr>
<tr>
<td>ULTIMAT 1200</td>
<td>Clearance Height + 131 cm.</td>
</tr>
<tr>
<td>ULTIMAT 1500</td>
<td>Clearance Height + 167 cm.</td>
</tr>
</tbody>
</table>

Mark the position of the holes on the wall using the bracket as a template. Drill the four holes (6mm Dia), insert the plugs and screw the bracket firmly in place.

**NOTE:** If the wall is not made of strong block or brick, an alternative fixing method may be required.

Attach the top end of the Ultimat to the bracket and let it hang against the wall, this will enable the lower bracket to line up to be aligned with the Ultimat. Fix the lower bracket to the wall.

Check that all is secure and the Ultimat hangs flush towards the wall without any difficulty.

**FIXING TO THE TOP BRACKET**

1. Screw the bracket to the wall using the four screws and washers provided.

2. Place the M6 Cup Head Screw through the steel washer, bracket and plastic washer into the threaded hole. Tighten firmly.

3. Remove the grub screw and ensure the one above it tight. (Repeat on the other side.)

**NOTE:** The measurement is to the top edge of the bracket.
Pull the Locking Mechanism towards the Mount Gutter to lock it in position.

Push the Locking Mechanism towards the wall to release its grip on the Mount Gutter Base Board.

Locate the lower bracket to suit your working position.

LOCKING THE ULTIMAT IN THE OPERATING POSITION.

When the Ultimat is fixed to the wall you will find the Squaring Arm and Margin Guide need to be locked in place. Prime the Locking Bar as shown above. There are two square Locking Bars which fix the Mountboard Support Arms in place if needed.