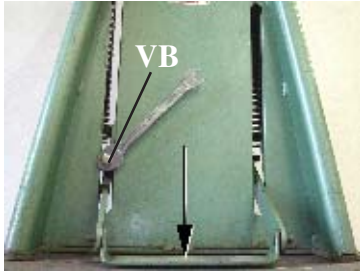


**SETTING THE SELF-ADJUSTING REBATE SUPPORTS + DISASSEMBLY AND REPLACEMENT OF THE KNIVES
ON MORSO JYDEN HANSEN GUILLOTINE**

Notice Z16147

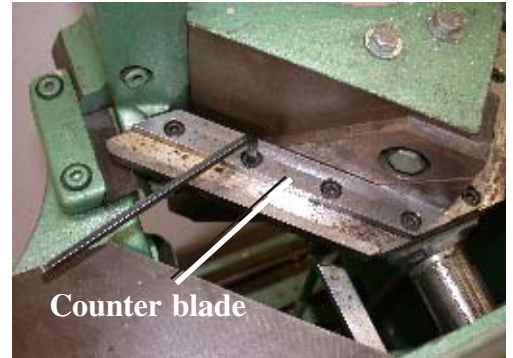


A) Dismantling the rebate supports: Loosen lever MP. Press the pedal to move the cutting head to low position, then retighten lever MP. Move the cutting head back by pushing lever B to the left position. Release the rebate supports from their slide by pulling at the front.



B) Loosening the counter-blade: Using a 5-mm Allen key, loosen the 4 screws of the counter-blades and release it. Put the new counter-blades and the screws of fixing in place without tightening.

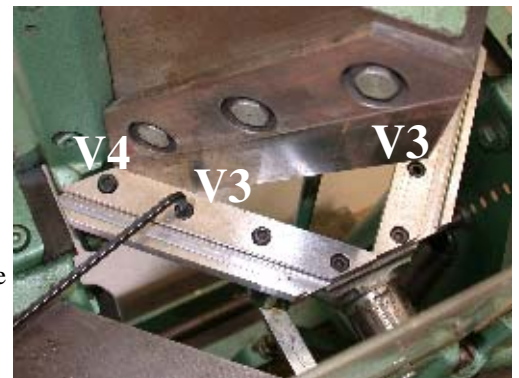
REPLACEMENT OF THE KNIVES: SEE STEP G



! STEPS C- C' & D: TO DO WITH THE APPROPRIATE GLOVES !



C) Adjusting the counter-blade
Repeat operations b) and c) for the other blade. Move the cutting head back by setting lever B to the left position. With the cutting head in low position, move the counter-blade against the blade and tighten screw V1 without locking it. Then with the cutting head in high position, move the counter-blade against the blade and lock screw V3, then V1, V2 and V4.

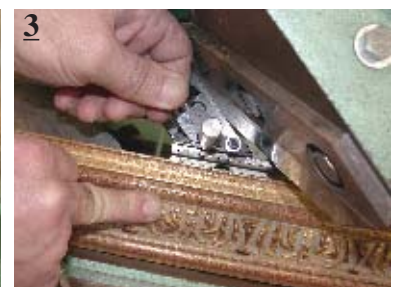
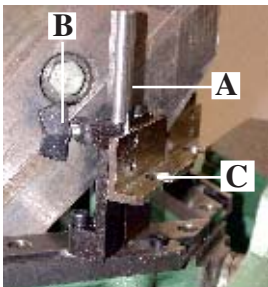


C') Refit by the front the corresponding rebate supports.

D) ADJUSTING THE REBATE-SUPPORTS (PATENT NO. 9806219)

It is essential to comply with this procedure as the adjustment of the rebate-supports must ensure that:

- 1) The rebate is firmly secured during cutting,
- 2) It is impossible for the moulding to lift, causing poor-quality cutting.

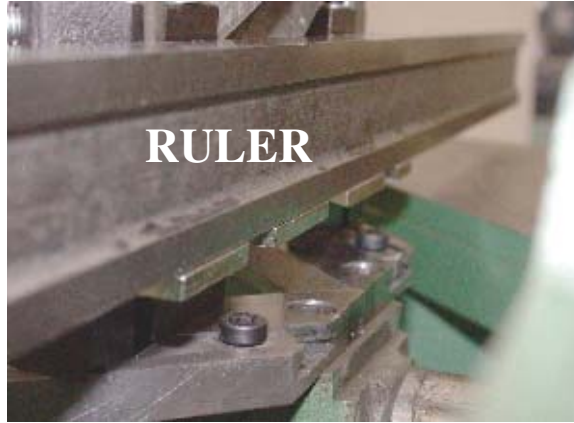


A) Rebate support rod B) Locking screw C) Rebate support bracket

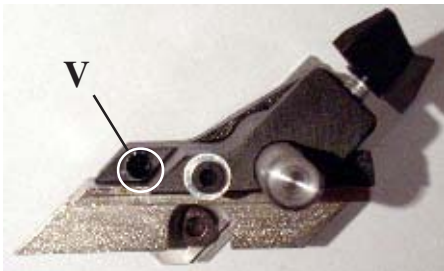
1) Release screw B then push rod A down so that bracket C is level with the cutting plane. 2) While supporting the moulding, slide the support below the rebate, then release it. 3) Then lock screw B. It is essential to support the moulding firmly until rod A is locked.



E) CHECKING AND ADJUSTING THE REBATE SUPPORTS RULER



Place a moulding on the cutting table, then adjust the 2 rebate supports to the moulding's rebate. Remove the moulding and place a ruler on the 2 supports.



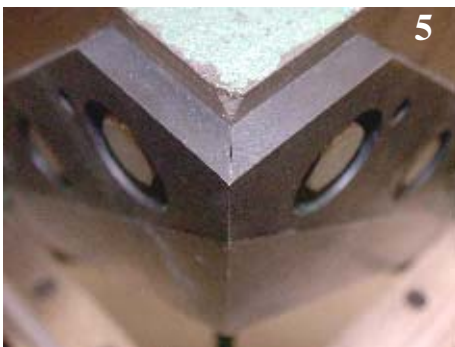
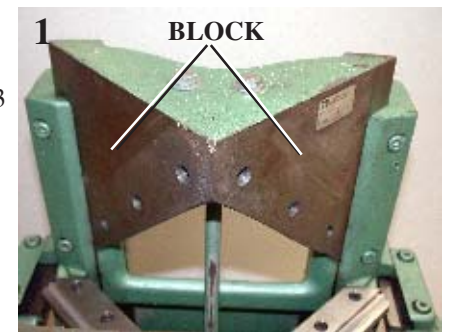
F) Check that the supports are lined up: there should be no gap between the supports and the ruler. Adjust the supports by turning their screw V with a 2.5-mm Allen key, until they are lined up with the ruler.



G) DISASSEMBLY AND REPLACEMENT OF THE KNIVES

! TO DO WITH THE APPROPRIATE GLOVES !

While sustaining them, put down one after the other the former knives while removing their 3 screws of fixing (Monkey wrench of 17 mm). Clean sides in contact to avoid the presence of coarse dust particles which might jeopardise the correct positioning of the knives.



Bring up one after the other the new knives with the 3 screws of fixing, without tightening and while placing them on the block. Adjust their positioning (fig 4-5), then tighten the 6 screws of fixing while starting with those of the top. Proceed then to the Regulating of the counter blade: See step C. Replace by the front of every counter-blade the corresponding rebate support.



IT IS MANDATORY TO PLACE THE MONKEY WRENCH IN SUCH A POSITION THAT THE HAND CANNOT COME IN CONTACT WITH THE CUTTING PART OF THE KNIFE.

