Fletcher 2200 Sight Gauge Instructions

1. Attach the sight gauge onto the recessed magnet on the leading edge of the cutting head. Make sure that the round portion of the gauge is seated flat against the magnet surface. (Figures 1 and 2)

2. Set the mat guide to the desired border dimension(s), and trace a pencil line onto the mat on all four sides. (Figure 3)
3. Align the cutting head and gauge to the start of cut pencil line, and pivot the blade through the mat. (Figure 4)

4. Execute the cut and retract the blade when the end of cut line aligns with the sight gauge. (Figure 5)

   Rotate the mat 90 degrees and repeat the procedure for each remaining cut.